



PDHS26-2 Stapler



OPERATING & MAINTENANCE MANUAL



WARNING

BEFORE USING THIS TOOL, STUDY THIS MANUAL TO ENSURE SAFETY WARNING AND INSTRUCTIONS.

KEEP THESE INSTRUCTIONS WITH THE TOOL FOR FUTURE REFERENCE.

DECEMBER 2023

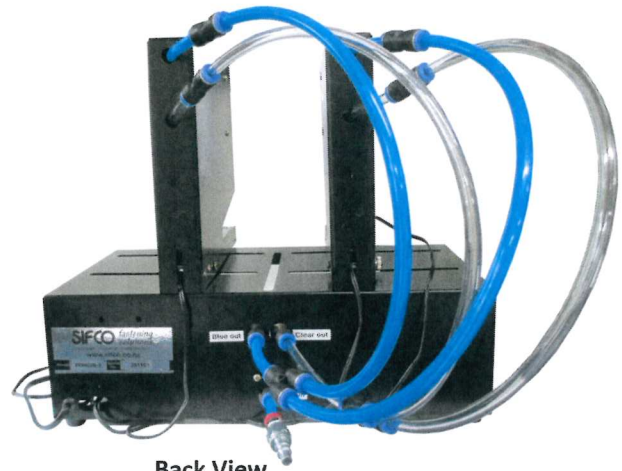
PDHS26-2 Stapler

Pneumatic Stapler Installation and Operating Instructions

Installation Diagram of Double Head Product



Front View



Back View

Items List: Machine head, handled screws, two set of air pipes, one workbench, one touch switch positioner

Operating Instructions

1. Press the staple magazine switch, and the staple magazine will pop open.
 - Put in the staples. It can hold four types of staples: 24/6, 24/8, 26/6, 66/8.
 - Push to staple magazine back into the stapling head until it is fastened and cannot be pulled out with a gentle pull.
2. Put paper cards or other items into the staple opening, adjust the position and positioning plate, and touch the positioning plate switch to complete the binding.

Note when using:

- When adjusting the positioning plate, turn off the power to avoid accidentally touching the touch switch, causing damage to the machine or injury to the user.
- This machine can use 24/6, 24/8, 26/6, 66/8 staples, and when used with SIFCO brand staples, the effect will be better and the service life will be longer.
- Maximum number of staples 100. Please do not use excessive force when opening the staple magazine.
- Do not use inferior staples, this will affect the stapling and damage the machine.
- If staple jamming occurs, please pull out the staple magazine and clean it out in order to avoid serious damage to the machine.
- When the machine is operating, keep your fingers and other body parts away from the machine to avoid injury.
- Regularly add 3-5 drops of BCNZ617 pneumatic lubricating oil into the air inlet once a week for better results.
- The stapling unit is a consumable product and is not covered by the warranty. Other pneumatic components are warranted for 12 months from date of purchase.
- Normal wear, misuse, abuse and incorrect use causing damage is not covered by the warranty.

PDHS26-2 Stapler - Set Up Instructions for One, Two or Three Stapling Heads

Single Head Wiring Diagram

Single head parameter setting

P1 : 0.10

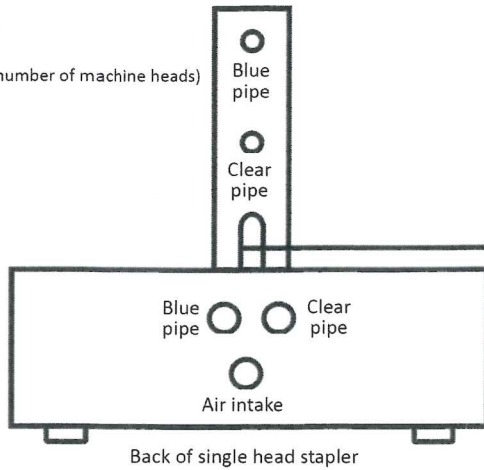
P2 : 0.10

P3 : 001 (number of machine heads)

P4 : 000

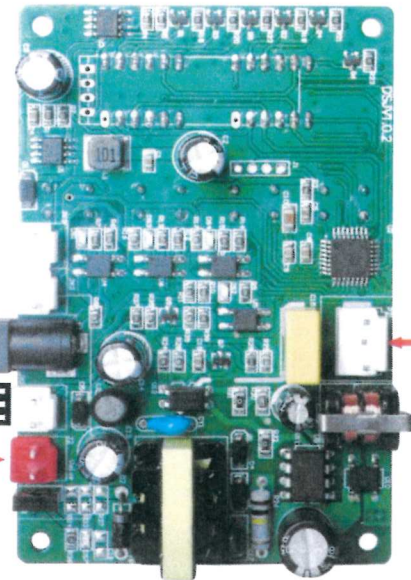
P5 : 100

no need to set P6



The machine head protection wire has the function of protecting the steel sheet when it is inserted into the circuit board

Connection to the solenoid valve (do not touch once it is connected)



Connection to 220V power supply

Circuit Board

Double Head Wiring Diagram

Double head parameter setting

P1 : 0.20

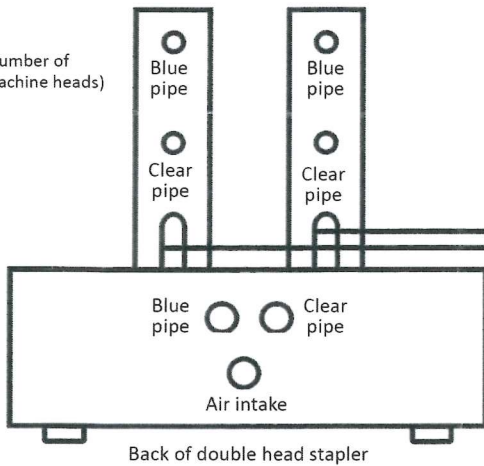
P2 : 0.10

P3 : 002 (number of machine heads)

P4 : 000

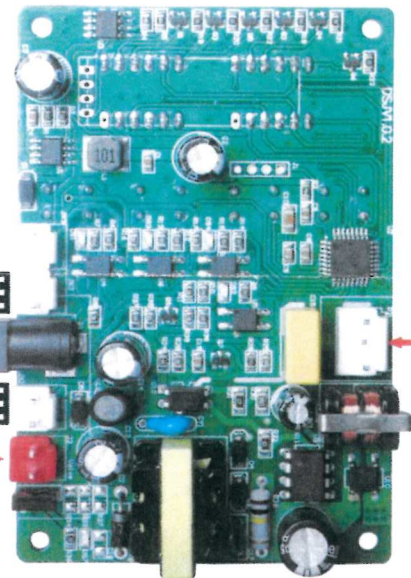
P5 : 100

no need to set P6



The machine head protection wire has the function of protecting the steel sheet when it is inserted into the circuit board

Connection to the solenoid valve (do not touch once it is connected)



Connection to 220V power supply

Circuit Board

Three-Head Wiring Diagram

Three-head parameter setting

P1 : 0.30

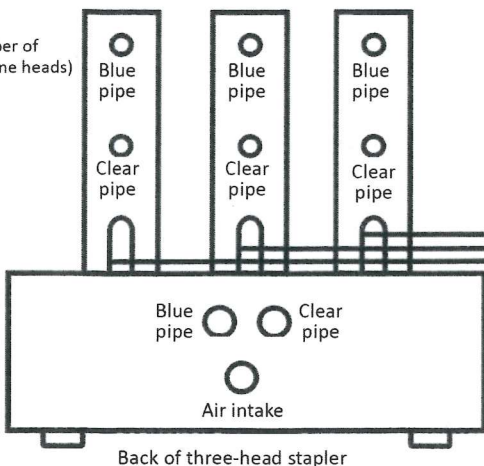
P2 : 0.10

P3 : 003 (number of machine heads)

P4 : 000

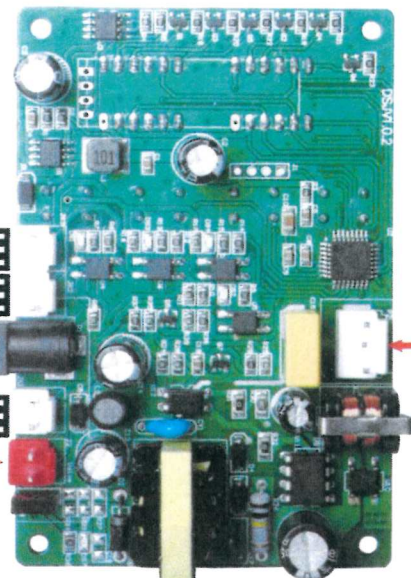
P5 : 100

no need to set P6



The machine head protection wire has the function of protecting the steel sheet when it is inserted into the circuit board

Connection to the solenoid valve (do not touch once it is connected)



Connection to 220V power supply

Back of three-head stapler

3. Setting instructions: P1 Pressure holding time; P2 Second interval time; P3 Number of machine heads; P4 Not yet developed; P5 Staple amount countdown function; P6 Switch closing number.

- Press the “Reset” button to return to the counting page to start using it.
- SINGLE HEAD: P1 is set to 0.10 (seconds); P2 is set to 0.10 (seconds); P3 is set to 001 (number of machine heads); P4 is set to 000; P5 is set to 100; P6 does not need to be set to double heads.
- DOUBLE HEAD: P1 90.20 (seconds); P2 is set to 0.10 (seconds); P3 is set to 002 (number of machine heads); P4 is set to 000; P5 is set to 100; P6 does not need to be set.
- THREE-HEAD: P1 is set to 0.30 (seconds); P2 is set to 0.10 (seconds); P3 is set to 003 (number of machine heads); P4 is set to 000; P5 to 100; P6 does not need to be set.
- Note: P3 sets the corresponding number according to the number of machine heads, and there will be a function to protect the punch and steel plates.

When the function of P3 is set to 000, there is no function to protect the punch and steel plates.

- COUNTER
In the counting state, press the “+” or “-” key to manually increase or decrease the count number, and long press the reset key to clear the count.